

Winona Concrete & Pipe Products Ltd.

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Concrete Septic Tank (Trickle)



Certified
Std.B66-05

Date : Apr. 3, 2010

Model : 100T-PL20

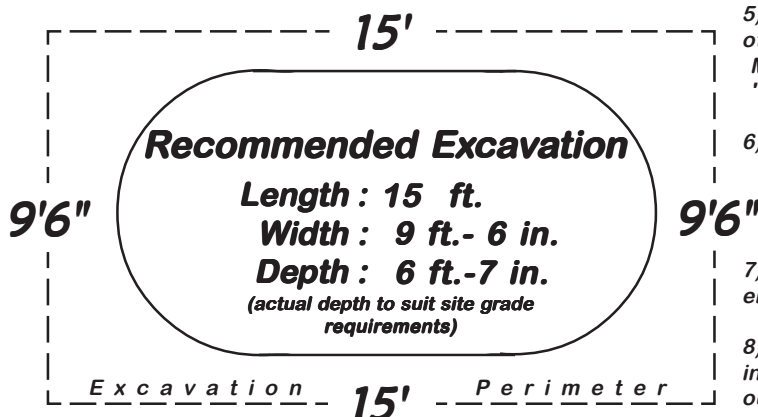
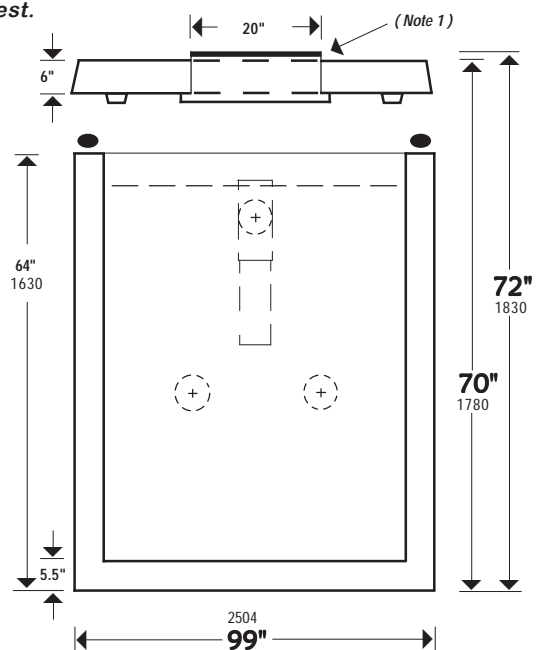
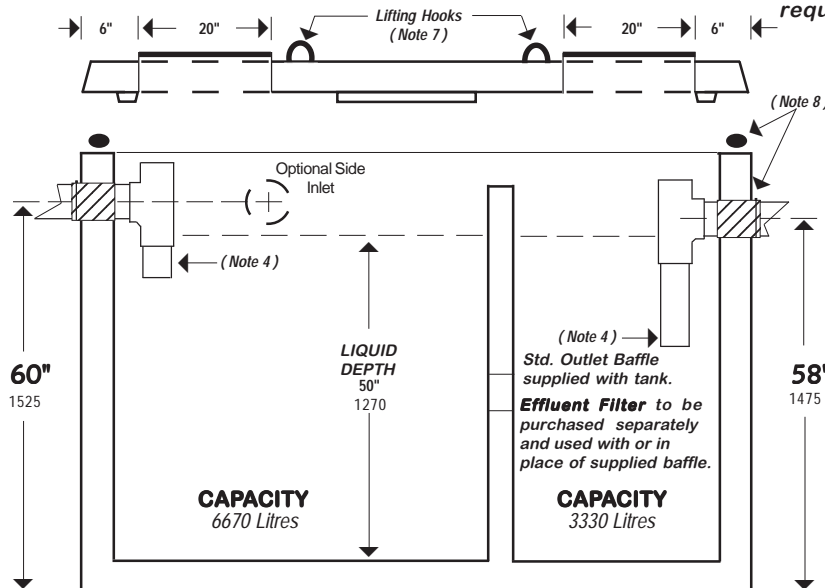
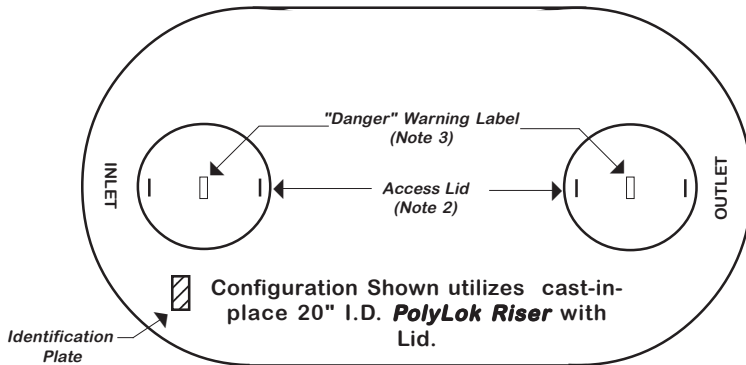
Capacity: 10,000 litres (2200 Gal)

Drawings are dimensional (not necessarily to scale)
with unit of measure in millimeters unless noted otherwise.

Product Information ...

- POLYLOK ACCESS RISERS** (20" or 24" dia.) cast-in place. Additional 6"/12" high gasketed sections may be added to suit.
- POLYLOK RISER LID** fastened to riser section with (6) stainless hex head self tappers (supplied)
- "DANGER" WARNING LABEL** (English / French) shown on lid surface.
- INLET / OUTLET Baffles** are 4" PVC-BDS Fittings / Pipe, fabricated & supplied with tank for contractor to affix on to end of soil pipe entering tank through 4" flexible rubber boot.

NEW - Effective Jan.2007: An Effluent Filter must be installed at outlet. Various styles available upon request.



9) Design Burial Depth (cover)1000 mm
 Not intended for use in areas of vehicular traffic loading.
 "AGINP" Above ground installation not permitted

DRY WEIGHT 24,400 POUNDS

- Cement is Portland Type 10 &/or 30 unless noted otherwise.
 Minimum 28-day Concrete Strength: 32 MPa "NON-SUL". Not suitable for sulphate soils
- Steel Reinforcing as follows:
 Top & Bottom 10 mm
 Sides10 mm
 Partition4x4 6/6 WW mesh
- 1/2" Galvanized Wire Rope Lifting Hooks (4) embedded vertically 24" down into side walls.
- Detail view below showing typical Top - Side interface and use of flexible Pipe Boot at inlet & outlet positions.

