

Winona Concrete & Pipe Products Ltd.

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Biofilter Media Pump Chamber



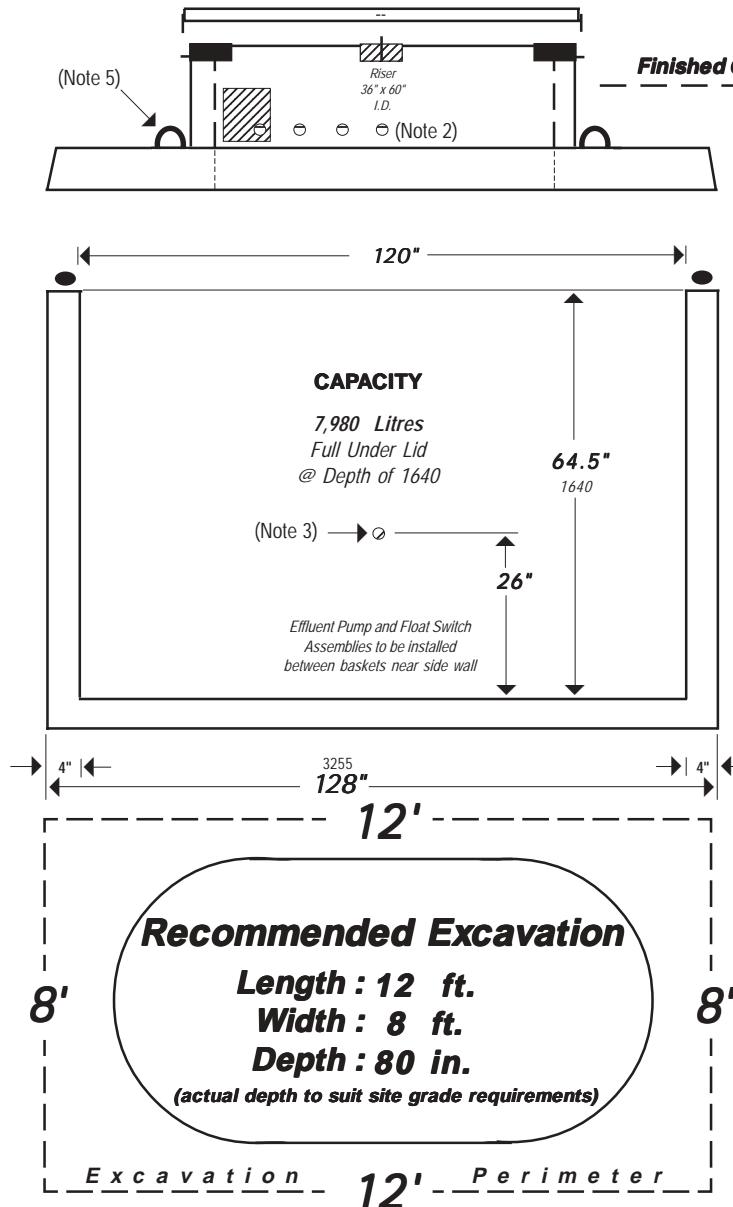
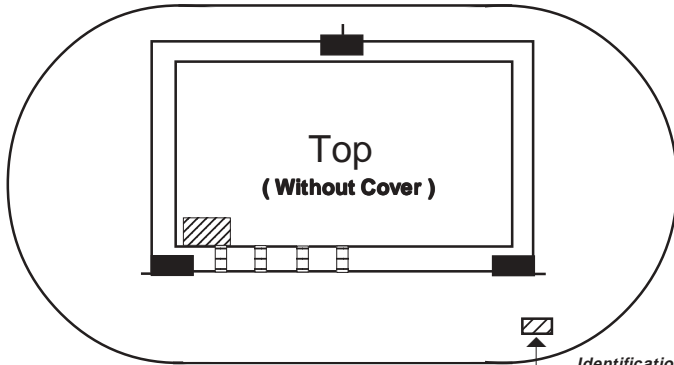
Certified
Std.B66-05

Date: Feb 1, 2009

Model: **WBF68-EP**

Capacity: 7,980 litres

Drawings are dimensional (not necessarily to scale)
with unit of measure in millimeters unless otherwise noted.



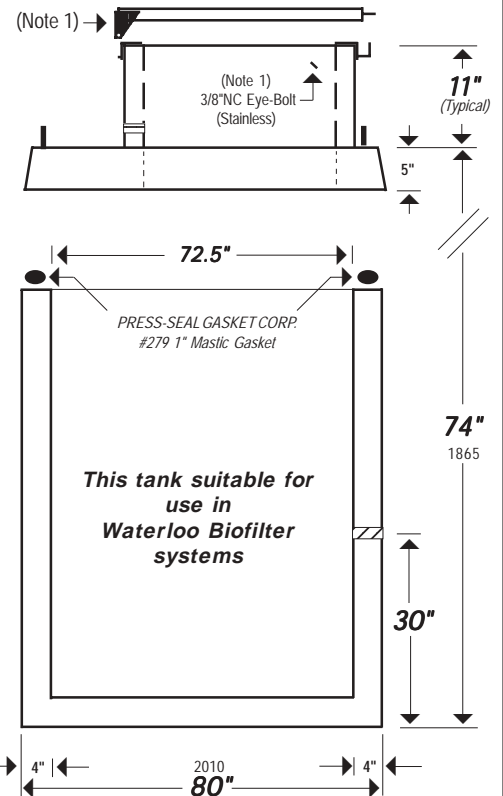
Product Information ...

1) 12 ga. Aluminum Checker Cover & 1/4 x 2.5"L Aluminum Hinges installed on riser using 3/8"x1"NC SS hex bolts & flat washers. Ring on cover and eye bolts on riser connected with 3/8" Polypropylene Rope.

2) 1" PVC Conduit ftgs cast in riser as required for electrical and effluent access.

SCEPTER JB664 PVC electrical junction box installed over-top of corner conduit coupling with 14-pair electrical Terminal Strip & holes pre-drilled for 1/2" PVC Strain Reliefs (provided).

3) Threaded Brass Coupling (typical 1."NPT) cast into wall (flush each side) for pump-to-field connection.



4) Cement is Portland Type 10 &/or 30 unless noted otherwise. Minimum 28-day Strength: 32 MPa

5) 3/8" Galvanized Wire Rope Lifting Hooks embedded 24" in side walls

6) Steel Reinforcing as follows:
Riser 1/4" deformed rod/Fiber
Top, Bottom & Sides 10 mm

7a) Design max. burial depth (cover) 1000 mm
7b) Not intended for use in areas of vehicular traffic loads.

8a) "NON SUL". not suitable for use in sulphate soils
8b) AGINP-Above ground installation not permitted

DRY WEIGHT 13,270 POUNDS