

Winona Concrete & Pipe Products Ltd.

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Concrete Holding Tank

Date : Feb 1, 2009

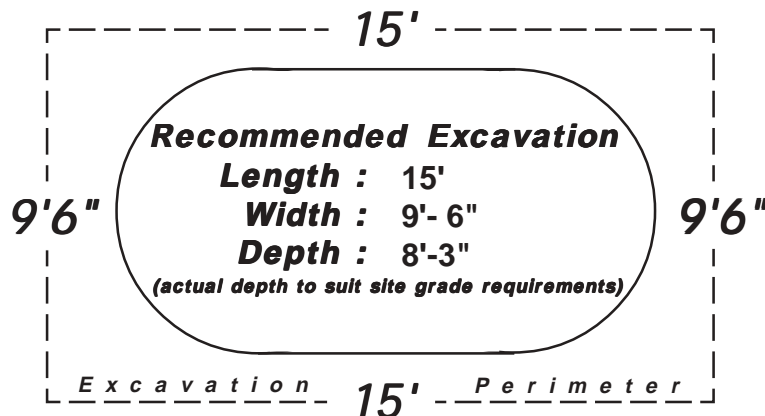
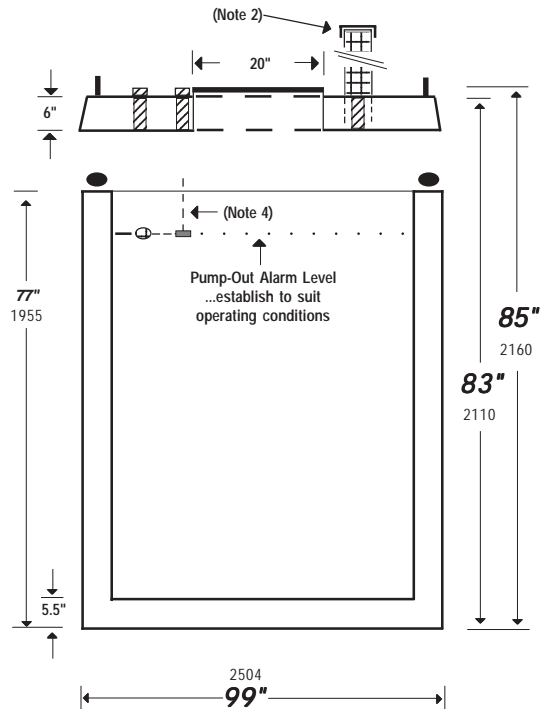
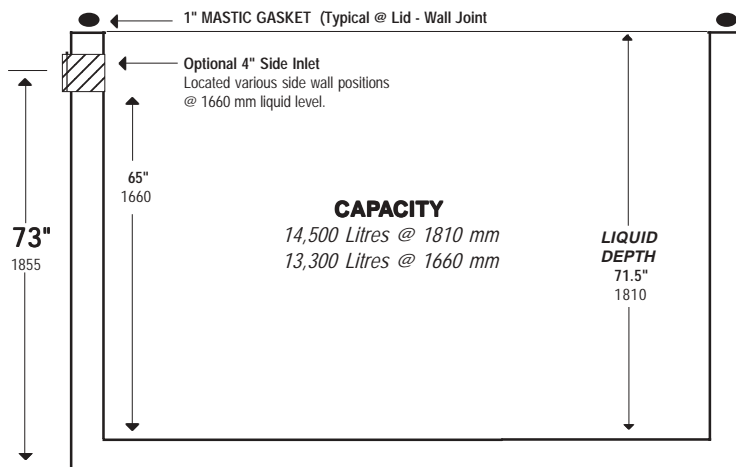
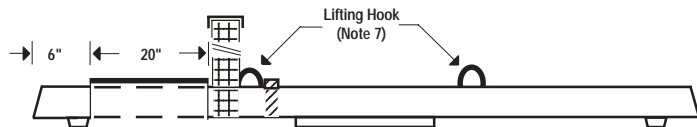
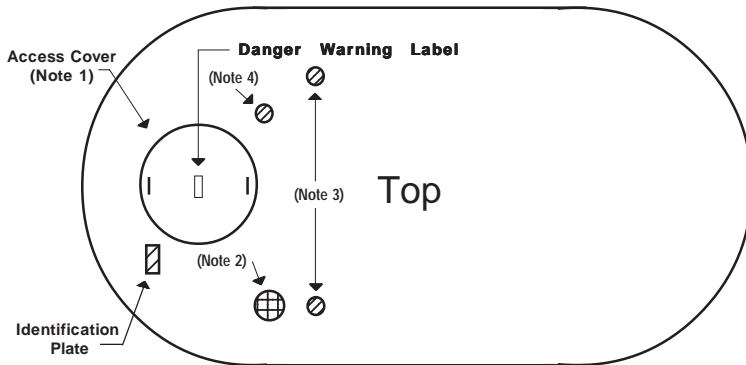
Model : 145H-PL20 (Holding)

Capacity: 14,500 litres (3200 gal)

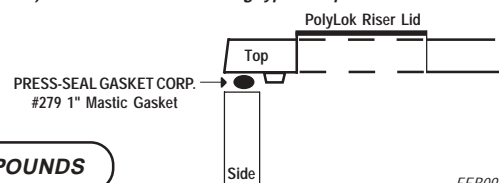
Drawings are dimensional (not necessarily to scale) with unit of measure in millimeters unless otherwise noted.

Product Information ...

- 1) **POLYLOK ACCESS RISER** (20" dia.) cast-in place. Additional 6" / 12" high gasketed sections may be added to suit.
 "DANGER" Warning label (English / French) shown on lid surface.
- POLYLOK RISER LID** fastened to riser section with (6) stainless hex head self tappers (5/16" hex head).
- 2) Pump-out access via cast-in place 6" PVC-BDS gasketed coupling with 6" dia x 48" length SDR35 PVC pipe w/end cap supplied (trim or extend to suit).
- 3) Two (2) inlet openings provided via 4" PVC gasketed couplings (DWV size) with one capped & one left open to accept PVC or ABS DWV inlet pipe / fitting.
- 4) One (1) thru-top access for optional high water alarm float to be suspended through 4" PVC-BDS cast-in-place gasketed coupling w/cap.



- 5a) Cement Type is Normal Portland unless noted otherwise.
- 5b) Minimum 28-Day Concrete Strength: 32 MPA "NON-SUL". Not suitable for sulphate soils.
- 6) Steel Reinforcing as follows:
 Bottom 10 mm
 Top 10 mm
 Sides 10 mm
- 7) 1/2" Galvanized Wire Rope Lifting Hooks (4) embedded vertically 24" down into side walls.
- 8a) Design Max. Burial Depth (cover) 1000 mm
 "AGINP" Above ground installation not permitted
 8b) Not intended for use in areas of vehicular traffic loading.
- 9) Detail view below showing typical Top-Side interface



DRY WEIGHT 24,750 POUNDS